



Cosmofen Plus PVC Adhesive

Finish/Color

Almond

Clay

White

DESCRIPTION

Good temperature resistance and UV-radiation

Fast structural bonding of rigid PVC window construction parts. It can be used on additional profiles, such as sill drips, drain bars, blow bars, shutter bars, and for sanitary areas, such as bonding of tubes, gutter pipes, and others.

ADVANTAGES AND BENEFITS

* Tough-hard adhesive joint * Thixotropic, does not drop off * Good temperature resistance * Good UV-radiation resistance

AVAILABLE PRODUCTS

Product #	Finish/Color
SA2130A	Almond
SA2130CL	Clay
SA2130	White

TECHNICAL SPECIFICATIONS

Weight	180 g
Viscosity	4000 mPa.s
Recommended Use	Door and Window
Material	PVC
Drying time (approx.)	24 hours
Open time (approx.)	60 seconds

IMPORTANT INFORMATION

-The time parameters specified here can only be determined accurately by self-tests because they are strongly influenced by material characteristics, temperature, applied quantity, air humidity, material humidity, thickness of adhesive film, press power, and other criteria. Usually, appropriate safety factors are considered for the guiding values. -Density as per EN 542 at +20 °C (+68 °F) approx. 0.99 g/cm³ (8.26 lb/gal).

APPLICATION

-Applied quantity (for bonding of battens); 20 mm (0.79") wide bonding surface approx. 8 g/running metre (0.28 oz/running meter) 40 mm (1.57") wide bonding surface approx. 16 g/running metre (0.56 oz/running meter) -Minimum processing temperature from +5°C (+41°F)

DISCLAIMER

-The bonded joint is loadable after 16 h, the remaining hardening time of the bonded joint can last up to 8 weeks or depending on the conditions. -Diffusion adhesives can only bridge over bonded gaps of <0.1 mm (3.9 mil) in a tensionally locked way.

PRODUCT PHOTOS

